

2. (Amended) The article as claimed in claim 1, wherein the part made of thermoplastic material positioned in the concave space of the rigid element (1) has a profile which is the conjugate of the concave space.

3. (Amended) The article as claimed in claim 2, wherein the cross section of the rigid element is closed.

4. (Amended) The article as claimed in claim 1, wherein the profile of the rigid element (10) is defined by at least one base (11) and two opposed walls (12a, 12b) defining two corners (14a, 14b) with the base and in that it comprises at least two parts made of thermoplastic material (15a, 15b) with hollow cross sections (18a, 18b) positioned in each corner, each of these parts resting along at least one portion of the base (16a, 16b) and at least one portion of the wall (17a, 17b) relative to the corner in which it is positioned.

5. (Amended) The article as claimed in claim 3, wherein the profile of the rigid element is in the shape of a U or an I.

6. (Amended) The article as claimed in claim 4, which comprises reinforcing ribs (20) made of thermoplastic material resting at least partly on the parts made of thermoplastic materials positioned in the corners defined by the walls and the base.

7. (Amended) The article as claimed in claim 1, which is obtained by assembling a rigid element and at least one molded element made of thermoplastic material.

8. (Amended) The article as claimed in claim 7, wherein the rigid element and the molded element are assembled by inseting, welding, bonding, riveting or clipping.

9. (Amended) The article as claimed in claim 1, wherein the part made of thermoplastic material is shaped by molding inside the concave space.

10. (Amended) The article as claimed in claim 9, wherein the shaping is performed by a fluid-injection technique.

11. (Amended) The article as claimed in claim 9, wherein the part made of thermoplastic material and the rigid element are secured by the protrusion of thermoplastic material through perforations made in the rigid element.

12. (Amended) The article as claimed in claim 9, wherein the part made of thermoplastic material and the rigid element are secured by complete or partial overmolding of the rigid element.

13. (Amended) The article as claimed in claim 1, wherein the rigid element is a tubular or profiled metal component.

14. (Amended) The article as claimed in claim 1, wherein the thermoplastic material is a polyamide.

15. (Amended) The article as claimed in claim 1, wherein the part made of thermoplastic material of hollow cross section comprises means for letting a fluid into and out of the interior of the hollow part,

16. (Amended) A fluid-transfer device comprising the article as claimed in claim 1.

17. (Amended) The ~~shield~~ transfer device as claimed in claim 16, wherein the fluids are selected from the group consisting of air water, water containing glycol, fuels and oils.

18. (Amended) A method for producing motor vehicle front face components comprising using the article as claimed in claim 1.

19. (Amended) A heat-exchange device comprising the article as claimed in claim 1.

20. (Amended) A method for fabricating an article comprising at least one rigid element a cross section of which has at least one part defining a concave space and

comprising at least one element made of a molded thermoplastic material, comprising at least the following steps:

- a) arranging, in an injection mold of chosen shape, a preformed rigid element one cross section of which has at least one part defining a concave space,
- b) injecting molten thermoplastic material into the mold, and
- c) injecting a fluid or a gas, through a needle into the molten thermoplastic material present in the concave space of the rigid element.

21. (Amended) A method for fabricating an article comprising at least one rigid element a cross section of which has at least one part defining a concave space and comprising at least one element made of a molded thermoplastic material, comprising at least the following steps:

- a) arranging, in an injection mold of chosen shape, a rigid element that is to be preformed,
- b) preforming the rigid element by pressing or by hot forming in the mold, the preform having a cross section which has at least one part defining a concave space,
- c) injecting molten thermoplastic material into the mold, and
- d) injecting a fluid or a gas, through a needle into the molten thermoplastic material present in the concave space of the rigid element.